MC SERIES AC MOTOR START CAPACITORS

MC series motor start capacitors are constructed using high purity etched & formed Aluminum foil interlaced with condenser grade absorbent insulating paper and then encapsulated in PHENOLIC CASING and sealed hermetically using rubber Bakelite cover. Connections are taken out through solder tag and flexible Plastic sheathed multi strand copper wire with SNAP-ON terminals.

The intended use is for generating starting torque in single-phase induction motors when connected in series with the starting coil of the motor. The intended application is for intermittent duty cycle of 1.7 %. Capacitors are supplied with or without mounting bracket as per customer requirement

1. SPECIFICATIONS

Series	MC series
Туре	Aluminium Electrolytic Motor Start.
Reference Standard	EIA - 463 - B
Operating Temperature	-30° C to $+70^{\circ}$ C
Working Voltage	 (i) 110 VAC Single phase 50/60 Hz (150 VAC surge) (ii) 230 VAC Single phase 50/60 Hz (275 VAC surge) (iii) 330 VAC Single phase 50/60 Hz (400 VAC surge)
Capacitance Range	20μ F to 552μ F (Capacitance will be within specified limits of minimum and maximum value when measured at +27 ^o C)
Power factor	Power factor shall be determined by recording current in amperes within 3 seconds after application of rated voltage and power in watts within 4 seconds after application of test voltage. Power factor shall not exceed 10% of rated voltage & frequency.
Duty cycle	20 starts per hour maximum each start shall be of not more than 3 seconds per 3 minutes duration at rated Voltage confirming to 1.7% duty cycle. Other duty cycles are available on special request.
High voltage withstand Test	Capacitors shall be capable of withstanding the application of 2000 volts AC rms 50 Hz for 1 second between the terminals and a metal foil wrapped tightly surrounding the lateral surface of the PHENOLIC CASE with out breakdown or flash over

2. OTHER INFORMATION

Type of packing and Lead configuration	Bulk packing. Lead out provided using UL approved PVC sheathed wire with SNAP-ON terminals. For details refer section 10
Capacitor codification system	Refer section 7 for details
Dimensional specification	Refer section 5 for details
Marking specification	Refer section 8 for details
Mounting Accessories	Mounting brackets suitable for defined case size can be supplied along with the Capacitors.

MCSERIES

3. <u>SCHEMATIC TEST SET UP FOR MEASURING CURRENT AND DETERMINATION OF POWER</u> FACTOR AND CAPACITANCE:

Capacitance:

Capacitance shall be determined by recording current within 3 seconds after the application of rated voltage at temperature 27^oC as per the schematic set up in figure 1.

 $C = \frac{I \times 10^{6}}{2 \times 3.14 \times f \times V}$ Where C = Capacitance in μ F I = Current in Ampere f = Frequency in Hz V = Applied line voltage.



Power Factor:

Power factor shall be determined by recording current in Amperes within 3 seconds and power in watts within 4 seconds after application of rated voltage in the setup in figure 1.

$$PF(\%) = \frac{P}{V \times I} \times 100$$

Where PF= Power Factor in

PF= Power Factor in % P = Power in Watts

V = Applied Voltage in Volts

I = Current in Amperes

4. PHYSICAL OUTLINE - MC SERIES



All Dimensions in mm



5. DIMENSIONS (All units in mm)

Case Code	Diameter $D \pm 0.5$	Length L ± 1
DM	36	81
DQ	36	97
FQ	46	97
FS	46	122

6. STANDARD RATING TABLE

Part No	Capacitance	Case	e size	Case	Rated Voltage
i ult 100.	Range (µf)	Ø D mm	L mm	Code	VAC
MC 400 2N A DM FO	40 ~ 60	36	81	DM	110
MC 600 2N A DM FO	60 ~ 80	36	81	DM	110
MC 800 2N A DM FO	80 ~ 100	36	81	DM	110
MC 101 2N A DM FO	100 ~ 120	36	81	DM	110
MC 121 2N A DQ FO	120 ~ 150	36	97	DQ	110
MC 151 2N A DQ FO	150 ~ 200	36	97	DQ	110
MC 201 2N A FQ FO	200 ~ 250	46	97	FQ	110
MC 251 2N A FQ FO	250 ~ 320	46	97	FQ	110
MC 321 2N A FS FO	320 ~ 400	46	122	FS	110
MC 401 2N A FS FO	400 ~ 480	46	122	FS	110
MC 481 2N A FS FO	480 ~ 552	46	122	FS	110
MC 400 2Z A DM FO	40 ~ 60	36	81	DM	230
MC 600 2Z A DM FO	60 ~ 80	36	81	DM	230
MC 800 2Z A DQ FO	80 ~ 100	36	97	DQ	230
MC 101 2Z A DQ FO	100 ~ 120	36	97	DQ	230
MC 121 2Z A FS FO	120 ~ 150	46	122	FS	230
MC 151 2Z A FS FO	150 ~ 200	46	122	FS	230
MC 201 2Z A FS FO	200 ~ 250	46	122	FS	230
MC 200 2Q A DM FO	20 ~ 25	36	81	DM	330
MC 250 2Q A DM FO	25 ~ 30	36	81	DM	330
MC 300 2Q A DM FO	30 ~ 40	36	81	DM	330
MC 400 2Q A DQ FO	40 ~ 60	36	97	DQ	330

MC 7. CAPACITOR ORDERING INFORMATION

Capacitors are identified with the help of a 12-digit code. Expansion of part Nos are detailed below.



a	b	с		
Series Code	Min. Capacitance Value Code	Voltage Code		
MC: Motor start capacitors	Eg: (1) 20 µF is coded as 200	110 VAC – 2N		
in PHENOLIC case	(ii) 280 μ F is coded as 281	220 VAC – 2R		
	(For the range of Capacitance	230 VAC – 2Z		
		330 VAC – 2Q		
d	e	f		
Capacitance Tolerance Code	Size Case Code	Capacitor lead wire Termination Code		
A: Special Tolerance (within specified limits of MiniMCm	36 X 81 = DM	Provided by factory based on customer requirements. Eg.		
& maxiMUm value provided in the rating table)	$36 \times 97 = DQ$	FC: Wire assembly with snap-on flag terminal and		
	46 X 97 = FQ	mounting bracket		
	46 X 122 = FS	snap-on flag terminal.		

Eg: MC Series 40 - 60µF/110VAC

Wire assembly with snap on terminal and mounting bracket



Note: Requirement of mounting bracket to be indicated separately.

MC_{SERIES}

8. MARKING ON THE CAPACITOR

For AC Aluminum electrolytic capacitors MC series product information is printed on adhesive labels affixed on the outer phenolic can. The following information are marked on the capacitor:

- a) Manufacturer's name & logo **%KELTRON**®
- c) The capacitance in microfarad
- e) The frequency in Hz
- g) The temperature rating

b) A distinctive part No.d) The voltage ratingf) Applicable duty cycle.h) Date code (Year- Month).

9. DATE CODE

Date code is printed on the capacitors in year-month format. Year code and month code are detailed below. <u>Year code</u>

Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
Letter Code	М	Ν	Р	R	S	Т	U	V	W	Х

Year	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Letter Code	А	В	С	D	Е	F	Н	J	K	L

Year code repeats after each cycle of 20 years

Month code

Month	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sep	Oct	Nov	Dec
Character code	1	2	3	4	5	6	7	8	9	0	Ν	D

10. PACKING QUANTITY

MC series motor capacitors are generally packed in primary cardboard cartons by employing suitable SEPARATORS to avoid damage during transit. The primary cartons are then inserted into MOTHER cardboard cartons before shipment. Packing quantity in Nos per carton are detailed below.

MC Series

Casa Cada	Nos/Carton
Case Code	NOS/ Carton
DM	81
DQ	81
FQ	49
FS	49

Note: Indicated quantity per primary carton may change when item is ordered with mounting bracket. Appropriate quantity will be decided by the factory.